



# HARD PLASTICS ADHESIVE

## WATER RESISTANT ADHESIVE

30<sup>th</sup> July 2020

### YOUR SMART ADVANTAGES

- Clear and water resistant
- Easy to apply
- Immediate strength on contact
- For tough repairs

### DESCRIPTION

Bostik Hard Plastics Adhesive is a solvent borne adhesive based on SBS polyurethane. It has the advantages of easy application, by comb or brush and immediate strength on contact.

### USES

Bostik Hard Plastics Adhesive is suitable for bonding the following plastics to themselves and each other: PVC-U, ABS, High Impact Polystyrene. It has wide range of uses for repairing household objects. Bostik Hard Plastics adhesive is also useful for sticking most clear plastics, wood, metal and leather.

### PRODUCT CHARACTERISTICS

Colour	Transparent
Form	Mobile liquid
Specific Gravity	0.92 approx.
Composition	Synthetic resin
Viscosity	Low
Solids Content	27% approx.
Odor	Ketonic

### Product codes

20ml	30803651
20ml Blister Card - 2020	30617805

### TYPICAL PERFORMANCE DATA (approx.)

Application Temperature	+5°C to +30°C
Flammability	Highly flammable
Service Temperature	-20°C to +60°C
Water resistance	Good

### DIRECTIONS FOR USE

Read and understand the Safety Data Sheet before using this product. SDS can be acquired by visiting [www.bostik.com.au](http://www.bostik.com.au)

### PREPARATION

1. Make sure all surfaces to be bonded are clean and dry, free from dust, dirt and grease.

### APPLICATION

2. Remove tube cap and spread the adhesive evenly over both surfaces.
3. Leave the coated surfaces until the adhesive is just tacky, approximately 4 minutes at normal room temperature.
4. Ensure the surfaces are accurately aligned and then press firmly together. They will stick immediately.

### CLEANING

5. After use, wipe the nozzle with a clean dry cloth (avoiding skin contact).
7. Bostik Hard Plastics adhesive can be removed using acetone before set. Solvents can damage some surfaces, therefore carry out a test on a small area first.

### PRECAUTIONS IN USE

Bostik Hard Plastics adhesive is not suitable for polyolefins e.g. polythene, polypropylene or PTFE. It should not be used for repairing items that hold hot liquids.

### STORAGE AND SHELF LIFE

Shelf life is up to 24months when stored in the original, unopened packaging under dry conditions within the temperature range of +5 to 25° C.

# BOSTIK HARD PLASTICS ADHESIVE

## HEALTH & SAFETY

**Highly flammable liquid and vapour.**

**Causes serious eye irritation.**

**May cause drowsiness or dizziness.**

Keep out of the reach of children. Keep away from sources of ignition. Use in a well ventilated area.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses if present, and easy to do. Continue rinsing. If medical attention is required, have the label or packaging available.

Always read the Technical Data Sheet and Safety Data Sheet (SDS) before handling or use. Full product safety information required for safe use is not included in this data sheet. SDS available by request or at [www.bostik.com.au](http://www.bostik.com.au)

Recommendations and suggestions are for guidance only, since conditions of use are completely out of our control.

**For emergency information contact the Poisons Information Centre, phone 131 126 or the Emergency Response Service, phone 1800 033 111.**

BOSTIK HOTLINE

Smart help 1800 267 845



This datasheet is for the general help of users. It is provided in good faith. The data is current and accurate to the best of our knowledge. Differing materials, substrates, environments, site conditions, and product storage, handling and application may affect results. Users should carry out tests to decide the product's suitability for purpose. This data sheet and the properties of the product may change without notice. Users, suppliers and retailers should check that the data sheets they have are the latest. To the maximum extent permitted by law, Bostik disclaims all warranties in relation to manufacture and use of the product. Bostik is not liable for representations made by users, suppliers or retailers about the product. Bostik is not liable for any loss or damage resulting from incorrect, careless, or negligent use or storage of the product, including use of out of date product. Any liability arising from use of the product is limited to the replacement or purchase price of the product. Bostik does not exclude rights and remedies that cannot be excluded by legislation, for example under the Australian Consumer Law (ACL). Sale of the product by Bostik is subject to the Bostik Australia Proprietary Limited Conditions and Terms of Sale. For more information on Bostik, products, and conditions of use and sale visit [www.bostik.com/au](http://www.bostik.com/au)