



# LEATHER GLUE

## FLEXIBLE POLYURETHANE SOLVENT-BASED ADHESIVE

TECHNICAL SHEET 11/10/2023

### SMART ADVANTAGES

- Ultra strong bond
- Long lasting bond
- Fast setting
- Flexible bond
- Water resistant
- Heat resistant
- Easy to use
- Non-stain
- Bonds leather and synthetic leather

### DESCRIPTION

**Bostik Leather Glue** is a flexible polyurethane solvent-base adhesive. It is a clear glue specially designed for providing firmly initial and end bonding strength. **Bostik Leather Glue** is quick drying, formulated to repair leather and synthetic leather. It is clean to use and provides strong, water-resistant bonds with excellent aging properties. It does not show stain, it is safe to use.

### FUNCTIONAL CHARACTERISTICS

**Bostik Leather Glue** can be use to bond a wide range of materials including porous substrate, especially **leather** (e.g. shoes, leather goods, belts, bags, watch straps). Also bonds felt, canvass, paper, cardboard, certain fabrics, rubber, nylon, PU and PVC. It is suitable for room temperature bonding.

**Bostik Leather Glue** is suitable for various assembly and repair household applications. Typical items on which it is used are handbags, luggages, lampshades, picture frames, upholstery, jewelry, books and marquetry pieces.



### TECHNICAL CHARACTERISTICS

<b>Main ingredient</b>	Polyurethane
<b>Appearance</b>	Translucent liquid
<b>Solid content</b>	24-26%
<b>Viscosity</b>	47,000-53,000 cps
<b>Diluent</b>	Acetone and Methyl ethyl ketone
<b>Flammability</b>	Highly flammable
<b>Water Resistance</b>	Very good
<b>Heat Resistance</b>	+ 60°C

## APPLICATION

### PREPARATION

- Make sure all surfaces to be bonded are clean and dry, free from dust, dirt and grease.
- Recommended to use protective gloves during use.

### APPLICATION

- Point the tube away from you and unscrew the cap. Push the top of the cap into the top of the tube to pierce the tube then screw on the tube.
- Apply the adhesive in a thin, even layer on both surfaces with a brush.
- Leave the coated surfaces until the adhesive is just tacky, allow solvents to evaporate approximately **10 minutes\*** at normal room temperature, before assembling.
- Ensure the surfaces are accurately aligned and then press firmly together in order to have immediate bonding.
- Reaches its full effective strength after **24 hours**.

**\*This might vary, based on circumstances, like materials, temperature, and humidity.**

## CLEANING

- After use, wipe the nozzle with a clean dry cloth (avoiding skin contact).
- **Bostik Hard Plastic** adhesive can be removed using acetone before set. Solvents can damage some surfaces, therefore carry out a test on a small area first.

## STORAGE STABILITY

**Bostik Hard Plastic** adhesive must always be kept in tightly closed containers. Moisture, including air humidity, must be excluded whenever contents are taken from a container or transferred from one container to another.

Small quantities should therefore be taken not from a large container, but from a suitable size container intended for current use.

Containers are primarily suitable for keeping **Bostik Hard Plastic** adhesive. Suitable closures include caps with seals. Seal that is made from materials which releases alkaline substances are not recommended.

## STORAGE

- Store in dry and cool place at **20°C**.
- Use within **18 months** from the date of manufacturing.

## PACKAGING

<b>Product Code</b>	30625139
<b>Volume</b>	20ml/blister pack
<b>Packing</b>	12 blister packs per box

## HEALTH AND SAFETY PRECAUTIONS

### HAZARDS

- DANGER
- Causes serious eye irritation
- May cause drowsiness or dizziness.
- Highly flammable liquid and vapour

### PRECAUTION

- Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.
- No smoking during use
- Avoid inhalation of mist or vapours.
- Use in outdoors or in a well-ventilated area.
- Wear appropriate respirators and safety goggles
- Wash the hand or face by soap and water after handling.
- **Keep out of reach of children**



Highly Flammable



Danger

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